

# MILWAUKEE FORGE, LLC

ISO 9001 REGISTERED



## HAMMER AND PRESS IMPRESSION DIE FORGINGS

Employees:	100
Sales:	\$25 Million
Products:	Closed Impression Die Forgings for over 100 years!
Processes:	50% Press Business & 50% Hammer Business
History:	3 Presses (1300T, 2500T, 4000T) 10 Hammers (1500-5000lb)
Weights:	2# - 100# Forgings
Quantities:	25pc runs - 20,000pc runs (annual quantities from 25pc to 250,000pc)
Steel:	Carbon - Alloy
Heat Treat:	Normalize - Anneal - Temper - Quench (Quench process is outsourced)
Services:	Heat Treat - In House Machining - Cleaning – Large Steel Inventory - Mag
Top Markets:	Construction – Agriculture – PetroChemical – Recreational Vehicle – Mining – Off Highway – Transportation – Military – Industrial Power – Racing
Top Customers:	Caterpillar, Allison Transmission, John Deere, Team Industries, Mack/Volvo Gardner Denver, Twin Disc



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